



## **VALERO MULTIPLE LOADING ARMS & SOILS PROGRAM**

### **San Nicolas, Aruba**

**Owner/Client:**

Valero Refining Company  
Aruba N.V.

**Year Complete:**

2011

**Scope of Work:**

Construction

**Project Cost:**

\$3M

**Project Description:**

The Weeks' 80-ton W-751 jack-up crane barge was used to remove and replace marine loading arms at Valero's Reef Berth 2 and Finger Piers 1 and 3. Fifteen MLA's were removed in total.

Each MLA weighed approximately 23 U.S. tons. The jack-up crane barge was in water depths up to 80 feet.

While on site, Weeks Marine also used the jack-up as a platform for Valero to conduct a soils boring program for a future berth and to perform various other lifts for piping and miscellaneous equipment.